



Safety Data Sheet according to (EC) No 1907/2006

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SDS No. : 475899
V001.2

Loctite All Purpose Adhesive (UK)

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Replaces version from: 25.06.2014

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier

G60727 Loctite All Purpose Adhesive (UK)

Contains:

Methyl acetate
Acetone

1.2. Relevant identified uses of the substance or mixture and uses advised against

Intended use:
Adhesive

1.3. Details of the supplier of the safety data sheet

Force Products Ltd
Stock House ,Seymour Road
Nuneaton, Warwickshire
CV11 4LB

Phone: +44 2476 322130
Fax-no.: +44 2476 322151

sales@forceproducts.co.uk

1.4. Emergency telephone number

24 Hours Emergency Tel: +44 0 8701 906777 - For further general health & safety, technical and practical advice on this product, please call +44 (0) 1606 593933 or write to: Technical Services; Henkel Limited; Road 5; Winsford Industrial Estate; Winsford; Cheshire; CW7 3QY- Email: technical.services@henkel.co.uk

SECTION 2: Hazards identification

2.1. Classification of the substance or mixture

Classification (CLP):

Flammable liquids	Category 2
H225 Highly flammable liquid and vapor.	
Serious eye irritation	Category 2
H319 Causes serious eye irritation.	
Specific target organ toxicity - single exposure	Category 3
H336 May cause drowsiness or dizziness.	
Target organ: Central Nervous System	

2.2. Label elements

Label elements (CLP):

Hazard pictogram:**Signal word:**

Danger

Hazard statement:

H225 Highly flammable liquid and vapor.
 H319 Causes serious eye irritation.
 H336 May cause drowsiness or dizziness.

Supplemental information

EUH066 Repeated exposure may cause skin dryness or cracking.

Precautionary statement:

P102 Keep out of reach of children.
 P101 If medical advice is needed, have product container or label at hand.

**Precautionary statement:
Prevention**

P210 Keep away from heat, hot surfaces, sparks, open flames and other ignition sources.
 No smoking.
 P233 Keep container tightly closed.
 P261 Avoid breathing vapours.
 P271 Use only outdoors or in a well-ventilated area.

2.3. Other hazards

Solvents contained in the product evaporate during processing and their vapors can form explosive/highly inflammable air/vapor mixtures.

Pregnant women should absolutely avoid inhalation and skin contact.

SECTION 3: Composition/information on ingredients

3.2. Mixtures**General chemical description:**

Dispersion adhesive

Base substances of preparation:

containing solvents

Declaration of the ingredients according to CLP (EC) No 1272/2008:

Hazardous components CAS-No.	EC Number REACH-Reg No.	content	Classification
Methyl acetate 79-20-9	201-185-2	>= 40- < 60 %	Flam. Liq. 2 H225 Eye Irrit. 2 H319 STOT SE 3 H336
Ethanol 64-17-5	200-578-6 01-2119457610-43	>= 10- < 20 %	Eye Irrit. 2 H319 Flam. Liq. 2 H225
Acetone 67-64-1	200-662-2 01-2119471330-49	>= 5- < 15 %	Flam. Liq. 2 H225 Eye Irrit. 2 H319 STOT SE 3 H336

For full text of the H - statements and other abbreviations see section 16 "Other information".
 Substances without classification may have community workplace exposure limits available.

SECTION 4: First aid measures

4.1. Description of first aid measures

General information:

In case of adverse health effects seek medical advice.

Inhalation:

Move to fresh air, consult doctor if complaint persists.

Skin contact:

Rinse with running water and soap. Skin care. Remove contaminated clothes immediately.

Eye contact:

Immediately flush eyes with soft jet of water or eye rinse solution for at least 5 minutes. If pains remains (intensive smarting, sensitivity to light, visual disturbance) continue flushing and contact/seek doctor or hospital.

Ingestion:

Rinse mouth and throat. Drink 1-2 glasses of water. Seek medical advice.

4.2. Most important symptoms and effects, both acute and delayed

Repeated exposure may cause skin dryness or cracking.

Vapors may cause drowsiness and dizziness.

Causes serious eye irritation.

4.3. Indication of any immediate medical attention and special treatment needed

See section: Description of first aid measures

SECTION 5: Firefighting measures

5.1. Extinguishing media

Suitable extinguishing media:

carbon dioxide, foam, powder, water spray jet, fine water spray

Extinguishing media which must not be used for safety reasons:

High pressure waterjet

5.2. Special hazards arising from the substance or mixture

In the event of a fire, carbon monoxide (CO) and carbon dioxide (CO₂) can be released.

5.3. Advice for firefighters

Wear self-contained breathing apparatus.

Wear protective equipment.

Additional information:

Cool endangered containers with water spray jet.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

Ensure adequate ventilation.

Keep away from sources of ignition.

Wear protective equipment.

Avoid contact with skin and eyes.

Danger of slipping on spilled product.

6.2. Environmental precautions

Do not empty into drains / surface water / ground water.

6.3. Methods and material for containment and cleaning up

Remove with liquid-absorbing material (sand, peat, sawdust).
Dispose of contaminated material as waste according to Section 13.

6.4. Reference to other sections

See advice in section 8

SECTION 7: Handling and storage**7.1. Precautions for safe handling**

Ventilate working rooms thoroughly. Avoid naked flames, sparking and sources of ignition. Switch off electrical devices. Do not smoke, do not weld. Do not empty waste into waste water drains.

Also to be noted when processing larger amounts (> 1 kg): during processing and drying after adhesion, ventilate well. Avoid all sources of fire such as stoves and ovens. Switch off all electrical devices such as parabolic heaters, hot plates, storage heaters etc. in good time for them to have cooled down before commencing work. Avoid all sparks, including those occurring at electrical switches and devices.

Avoid skin and eye contact.

Hygiene measures:

Wash hands before work breaks and after finishing work.
Do not eat, drink or smoke while working.

7.2. Conditions for safe storage, including any incompatibilities

Store in sealed original container.

Do not store together with food or other consumables (coffee, tea, tobacco, etc.).

7.3. Specific end use(s)

Adhesive

SECTION 8: Exposure controls/personal protection**8.1. Control parameters****Occupational Exposure Limits**

Valid for
Great Britain

Ingredient [Regulated substance]	ppm	mg/m ³	Value type	Short term exposure limit category / Remarks	Regulatory list
Methyl acetate 79-20-9 [METHYL ACETATE]	250	770	Short Term Exposure Limit (STEL):		EH40 WEL
Methyl acetate 79-20-9 [METHYL ACETATE]	200	616	Time Weighted Average (TWA):		EH40 WEL
Ethanol 64-17-5 [ETHANOL]	1.000	1.920	Time Weighted Average (TWA):		EH40 WEL
Acetone 67-64-1 [ACETONE]	500	1.210	Time Weighted Average (TWA):		EH40 WEL
Acetone 67-64-1 [ACETONE]	1.500	3.620	Short Term Exposure Limit (STEL):		EH40 WEL
Acetone 67-64-1 [ACETONE]	500	1.210	Time Weighted Average (TWA):	Indicative	ECLTV

Predicted No-Effect Concentration (PNEC):

Name on list	Environmental Compartment	Exposure period	Value				Remarks
			mg/l	ppm	mg/kg	others	
Ethanol 64-17-5	aqua (freshwater)					0,96 mg/L	
Ethanol 64-17-5	aqua (marine water)					0,79 mg/L	
Ethanol 64-17-5	aqua (intermittent releases)					2,75 mg/L	
Ethanol 64-17-5	sediment (freshwater)				3,6 mg/kg		
Ethanol 64-17-5	soil				0,63 mg/kg		
Ethanol 64-17-5	STP					580 mg/L	
Ethanol 64-17-5	oral				720 mg/kg		
Ethanol 64-17-5	sediment (marine water)				2,9 mg/kg		
Acetone 67-64-1	aqua (intermittent releases)					21 mg/L	
Acetone 67-64-1	STP					100 mg/L	
Acetone 67-64-1	sediment (freshwater)				30,4 mg/kg		
Acetone 67-64-1	sediment (marine water)				3,04 mg/kg		
Acetone 67-64-1	soil				29,5 mg/kg		
Acetone 67-64-1	aqua (freshwater)					10,6 mg/L	
Acetone 67-64-1	aqua (marine water)					1,06 mg/L	

Derived No-Effect Level (DNEL):

Name on list	Application Area	Route of Exposure	Health Effect	Exposure Time	Value	Remarks
Ethanol 64-17-5	Workers	Inhalation	Acute/short term exposure - local effects		1900 mg/m ³	
Ethanol 64-17-5	Workers	Dermal	Long term exposure - systemic effects		343 mg/kg bw/day	
Ethanol 64-17-5	Workers	Inhalation	Long term exposure - systemic effects		950 mg/m ³	
Ethanol 64-17-5	general population	Inhalation	Acute/short term exposure - local effects		950 mg/m ³	
Ethanol 64-17-5	general population	Dermal	Long term exposure - systemic effects		206 mg/kg bw/day	
Ethanol 64-17-5	general population	Inhalation	Long term exposure - systemic effects		114 mg/m ³	
Ethanol 64-17-5	general population	oral	Long term exposure - systemic effects		87 mg/kg bw/day	
Acetone 67-64-1	Workers	Inhalation	Acute/short term exposure - local effects		2420 mg/m ³	
Acetone 67-64-1	Workers	Dermal	Long term exposure - systemic effects		186 mg/kg bw/day	
Acetone 67-64-1	Workers	Inhalation	Long term exposure - systemic effects		1210 mg/m ³	
Acetone 67-64-1	general population	Dermal	Long term exposure - systemic effects		62 mg/kg bw/day	
Acetone 67-64-1	general population	Inhalation	Long term exposure - systemic effects		200 mg/m ³	
Acetone 67-64-1	general population	oral	Long term exposure - systemic effects		62 mg/kg bw/day	

Biological Exposure Indices:

None

8.2. Exposure controls:**Respiratory protection:**

The product should only be used at workplaces with intensive ventilation/extraction. If intensive ventilation/extraction is not possible then self-contained independent respiratory protection should be worn.

Hand protection:

Recommended are gloves made from Nitril rubber (Material thickness >0,1 mm, Perforation time < 30s).Gloves should be replaced after each short time contact or contamination. Available at laboratory specialized trade or at pharmacies / chemist's shops.

In the case of longer contact protective gloves made from chloroprene rubber are recommended according to EN 374. material thickness > 0.6 mm

Perforation time > 10 minutes

In the case of longer and repeated contact please note that in practice the penetration times may be considerably shorter than those determined according to EN 374. The protective gloves must always be checked for their suitability for use at the specific workplace (e.g. mechanical and thermal stress, product compatibility, antistatic effects, etc.). The gloves must be replaced immediately at the first signs of wear and tear. The information provided by the manufacturers and given in the relevant trade association regulations for industrial safety must always be observed. We recommend that a hand care plan is drawn up in cooperation with a glove manufacturer and the trade association in accordance with the local operating conditions.

Eye protection:

Goggles which can be tightly sealed.

Skin protection:
Suitable protective clothing

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Appearance	liquid viscous Colorless
Odor	aromatic
Odour threshold	No data available / Not applicable
pH	No data available / Not applicable
Initial boiling point	> 50 °C (> 122 °F)
Flash point	< 23 °C (< 73.4 °F); Supplier method
Decomposition temperature	No data available / Not applicable
Vapour pressure	No data available / Not applicable
Density (25 °C (77 °F))	0,92 - 0,94 g/cm ³
Bulk density	No data available / Not applicable
Viscosity	No data available / Not applicable
Viscosity (kinematic)	No data available / Not applicable
Explosive properties	No data available / Not applicable
Solubility (qualitative) (20 °C (68 °F); Solvent: Water)	Insoluble
Solidification temperature	No data available / Not applicable
Melting point	No data available / Not applicable
Flammability	No data available / Not applicable
Auto-ignition temperature	No data available / Not applicable
Explosive limits	No data available / Not applicable
Partition coefficient: n-octanol/water	No data available / Not applicable
Evaporation rate	No data available / Not applicable
Vapor density	No data available / Not applicable
Oxidising properties	No data available / Not applicable

9.2. Other information

No data available / Not applicable

SECTION 10: Stability and reactivity

10.1. Reactivity

Reaction with oxidants.

10.2. Chemical stability

Stable under recommended storage conditions.

10.3. Possibility of hazardous reactions

See section reactivity

10.4. Conditions to avoid

None if used for intended purpose.

10.5. Incompatible materials

See section reactivity

10.6. Hazardous decomposition products

None known.

SECTION 11: Toxicological information

11.1. Information on toxicological effects

General toxicological information:

The mixture is classified based on the available hazard information for the ingredients as defined in the classification criteria for mixtures for each hazard class or differentiation in Annex I to Regulation 1272/2008/EC. Relevant available health/ecological information for the substances listed under Section 3 is provided in the following.

Inhalative toxicity:

The toxicity of the product is due to its narcotic effect after inhalation.

In the event of protracted or repeated exposure, damage to health cannot be excluded.

Vapors may cause drowsiness and dizziness.

Skin irritation:

Repeated exposure may cause skin dryness or cracking.

Eye irritation:

Causes serious eye irritation.

Acute oral toxicity:

Hazardous components CAS-No.	Value type	Value	Route of application	Exposure time	Species	Method
Ethanol 64-17-5	LD50	13.700 mg/kg	oral		rat	
Acetone 67-64-1	LD50	5.800 mg/kg	oral		rat	

Acute inhalative toxicity:

Hazardous components CAS-No.	Value type	Value	Route of application	Exposure time	Species	Method
Ethanol 64-17-5	LC50	124,7 mg/l		4 h	rat	
Acetone 67-64-1	LC50	76 mg/l		4 h	rat	

Acute dermal toxicity:

Hazardous components CAS-No.	Value type	Value	Route of application	Exposure time	Species	Method
Methyl acetate 79-20-9	LD50	> 2.000 mg/kg	dermal		rat	OECD Guideline 402 (Acute Dermal Toxicity)
Ethanol 64-17-5	LDLo	20.000 mg/kg	dermal		rabbit	
Ethanol 64-17-5	LD50	15.800 mg/kg				
Acetone 67-64-1	LD50	> 15.688 mg/kg	dermal		rabbit	

Skin corrosion/irritation:

Hazardous components CAS-No.	Result	Exposure time	Species	Method
Methyl acetate 79-20-9	not irritating	4 h	rabbit	OECD Guideline 404 (Acute Dermal Irritation / Corrosion)
Ethanol 64-17-5	not irritating		rabbit	OECD Guideline 404 (Acute Dermal Irritation / Corrosion)

Serious eye damage/irritation:

Hazardous components CAS-No.	Result	Exposure time	Species	Method
Methyl acetate 79-20-9	irritating		rabbit	OECD Guideline 405 (Acute Eye Irritation / Corrosion)
Ethanol 64-17-5	Category II		rabbit	OECD Guideline 405 (Acute Eye Irritation / Corrosion)
Acetone 67-64-1	irritating		rabbit	OECD Guideline 405 (Acute Eye Irritation / Corrosion)

Respiratory or skin sensitization:

Hazardous components CAS-No.	Result	Test type	Species	Method
Ethanol 64-17-5	not sensitising	Guinea pig maximisation test	guinea pig	Magnusson and Kligman Method

Germ cell mutagenicity:

Hazardous components CAS-No.	Result	Type of study / Route of administration	Metabolic activation / Exposure time	Species	Method
Methyl acetate 79-20-9	negative	bacterial reverse mutation assay (e.g Ames test)	with and without		OECD Guideline 471 (Bacterial Reverse Mutation Assay)
Ethanol 64-17-5	negative	bacterial reverse mutation assay (e.g Ames test)	with and without		OECD Guideline 471 (Bacterial Reverse Mutation Assay)
	negative	in vitro mammalian chromosome aberration test	without		
Acetone 67-64-1	negative	bacterial reverse mutation assay (e.g Ames test)	with and without		OECD Guideline 471 (Bacterial Reverse Mutation Assay)

Repeated dose toxicity

Hazardous components CAS-No.	Result	Route of application	Exposure time / Frequency of treatment	Species	Method
Acetone 67-64-1	NOAEL=2500 ppm	oral: drinking water	13 weeks	rat	
Acetone 67-64-1	LOAEL=5000 ppm	oral: drinking water	13 weeks	rat	

SECTION 12: Ecological information**General ecological information:**

The mixture is classified based on the available hazard information for the ingredients as defined in the classification criteria for mixtures for each hazard class or differentiation in Annex I to Regulation 1272/2008/EC. Relevant available health/ecological information for the substances listed under Section 3 is provided in the following.

Do not empty into drains, soil or bodies of water.

12.1. Toxicity

Hazardous components CAS-No.	Value type	Value	Acute Toxicity Study	Exposure time	Species	Method
Methyl acetate 79-20-9	LC50	250 - 350 mg/l	Fish	96 h	Brachydanio rerio (new name: Danio rerio)	OECD Guideline 203 (Fish, Acute Toxicity Test)
Methyl acetate 79-20-9	EC50	1.026,7 mg/l	Daphnia	48 h	Daphnia magna	OECD Guideline 202 (Daphnia sp. Acute Immobilisation Test)
Methyl acetate 79-20-9	EC50	> 120 mg/l	Algae	72 h	Scenedesmus subspicatus (new name: Desmodesmus subspicatus)	OECD Guideline 201 (Alga, Growth Inhibition Test)
	NOEC	> 120 mg/l	Algae	72 h	Scenedesmus subspicatus (new name: Desmodesmus subspicatus)	OECD Guideline 201 (Alga, Growth Inhibition Test)
Ethanol 64-17-5	LC50	14.200 mg/l	Fish	96 h	Pimephales promelas	OECD Guideline 203 (Fish, Acute Toxicity Test)
Ethanol 64-17-5	EC50	9.268 - 14.221 mg/l	Daphnia	48 h	Daphnia magna	OECD Guideline 202 (Daphnia sp. Acute Immobilisation Test)
Ethanol 64-17-5	EC50	> 5.000 mg/l	Algae	7 d	Scenedesmus quadricauda	OECD Guideline 201 (Alga, Growth Inhibition Test)
Ethanol 64-17-5	NOEC	2 mg/l	chronic Daphnia	10 d		
Acetone 67-64-1	LC50	8.120 mg/l	Fish	96 h	Pimephales promelas	OECD Guideline 203 (Fish, Acute Toxicity Test)
Acetone 67-64-1	EC50	6.098,4 mg/l	Daphnia	48 h	Daphnia magna	OECD Guideline 202 (Daphnia sp. Acute Immobilisation Test)

12.2. Persistence and degradability

Hazardous components CAS-No.	Result	Route of application	Degradability	Method
Methyl acetate 79-20-9	readily biodegradable	aerobic	> 70 %	OECD Guideline 301 D (Ready Biodegradability: Closed Bottle Test)
Ethanol 64-17-5	readily biodegradable	aerobic	80 - 85 %	OECD Guideline 301 D (Ready Biodegradability: Closed Bottle Test)
Acetone 67-64-1	readily biodegradable	aerobic	81 - 92 %	EU Method C.4-E (Determination of the "Ready" Biodegradability) Closed Bottle Test)

12.3. Bioaccumulative potential / 12.4. Mobility in soil

Hazardous components CAS-No.	LogKow	Bioconcentration factor (BCF)	Exposure time	Species	Temperature	Method
Methyl acetate 79-20-9	0,18					
Ethanol 64-17-5	-0,31					
Acetone 67-64-1	0,24					

12.5. Results of PBT and vPvB assessment

Hazardous components CAS-No.	PBT/vPvB

Ethanol 64-17-5	Not fulfilling Persistent, Bioaccumulative and Toxic (PBT), very Persistent and very Bioaccumulative (vPvB) criteria.
Acetone 67-64-1	Not fulfilling Persistent, Bioaccumulative and Toxic (PBT), very Persistent and very Bioaccumulative (vPvB) criteria.

12.6. Other adverse effects

No data available.

SECTION 13: Disposal considerations**13.1. Waste treatment methods**

Product disposal:

Dispose of waste and residues in accordance with local authority requirements.

Disposal of uncleaned packages:

Use packages for recycling only when totally empty.

Waste code

08 04 09 waste adhesives and sealants containing organic solvents and other dangerous substances

SECTION 14: Transport information**14.1. UN number**

ADR	1133
RID	1133
ADN	1133
IMDG	1133
IATA	1133

14.2. UN proper shipping name

ADR	ADHESIVES
RID	ADHESIVES
ADN	ADHESIVES
IMDG	ADHESIVES
IATA	Adhesives

14.3. Transport hazard class(es)

ADR	3
RID	3
ADN	3
IMDG	3
IATA	3

14.4. Packaging group

ADR	II
RID	II
ADN	II
IMDG	II
IATA	II

14.5. Environmental hazards

ADR	not applicable
RID	not applicable
ADN	not applicable
IMDG	not applicable
IATA	not applicable

14.6. Special precautions for user

ADR	Special provision 640D Tunnelcode: (D/E)
RID	Special provision 640D
ADN	Special provision 640D
IMDG	not applicable
IATA	not applicable

14.7. Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code

not applicable

SECTION 15: Regulatory information**15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture**

VOC content 75 %
(VOCV 814.018 VOC regulation
CH)

15.2. Chemical safety assessment

A chemical safety assessment has not been carried out.

SECTION 16: Other information

The labelling of the product is indicated in Section 2. The full text of all abbreviations indicated by codes in this safety data sheet are as follows:

H225 Highly flammable liquid and vapor.

H319 Causes serious eye irritation.

H336 May cause drowsiness or dizziness.

Further information:

This information is based on our current level of knowledge and relates to the product in the state in which it is delivered. It is intended to describe our products from the point of view of safety requirements and is not intended to guarantee any particular properties.

Label elements (DPD):

F - Highly flammable

Xi - Irritant



Risk phrases:

R11 Highly flammable.

R36 Irritating to eyes.

R66 Repeated exposure may cause skin dryness or cracking.

R67 Vapours may cause drowsiness and dizziness.

Safety phrases:

S2 Keep out of the reach of children.

S16 Keep away from sources of ignition - No smoking.

S25 Avoid contact with eyes.

S26 In case of contact with eyes, rinse immediately with plenty of water and seek medical advice.

S46 If swallowed, seek medical advice immediately and show this container or label.

Relevant changes in this safety data sheet are indicated by vertical lines at the left margin in the body of this document. Corresponding text is displayed in a different color on shadowed fields.