



## Safety Data Sheet according to (EC) No 1907/2006

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SDS No. : 328945  
V005.0

DOUBLE BUBBLE MIX & FIX EPOXY KITS

Revision: 24.03.2016  
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### SECTION 1: Identification of the substance/mixture and of the company/undertaking

#### 1.1. Product identifier

G60685 & G60690 DOUBLE BUBBLE MIX & FIX EPOXY KITS

#### Contains:

Trifunctional mercaptan resin~  
2,4,6-Tris(dimethylaminomethyl)phenol

#### 1.2. Relevant identified uses of the substance or mixture and uses advised against

Intended use:  
Part B of 2-Component Epoxy Adhesive.

#### 1.3. Details of the supplier of the safety data sheet

Force Products Ltd  
Stock House, Seymour Road  
Nuneaton, Warwickshire

CV11 4LB

Phone: +44 2476322130

Fax-no.: +44 2476322151

sales@questconsumables.com

#### 1.4. Emergency telephone number

24 Hours Emergency Tel: +44 (0)1442 278497

### SECTION 2: Hazards identification

#### 2.1. Classification of the substance or mixture

##### Classification (CLP):

Skin corrosion  
H314 Causes severe skin burns and eye damage.  
Specific target organ toxicity - single exposure  
H335 May cause respiratory irritation.  
Target organ: respiratory tract irritation

Sub-category 1C

Category 3

#### 2.2. Label elements

##### Label elements (CLP):

Hazard pictogram:



<b>Signal word:</b>	Danger
<b>Hazard statement:</b>	H314 Causes severe skin burns and eye damage. H335 May cause respiratory irritation.
<b>Precautionary statement: Prevention</b>	P280 Wear protective gloves/protective clothing/eye protection/face protection. P261 Avoid breathing vapours.
<b>Precautionary statement: Response</b>	P303+P361+P353 IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water/ shower. P305+P351+P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. P310 Immediately call a POISON CENTER or doctor.

**2.3. Other hazards**

None if used properly.

Not fulfilling Persistent, Bioaccumulative and Toxic (PBT), very Persistent and very Bioaccumulative (vPvB) criteria.

**SECTION 3: Composition/information on ingredients****3.2. Mixtures****Declaration of the ingredients according to CLP (EC) No 1272/2008:**

Hazardous components CAS-No.	EC Number REACH-Reg No.	content	Classification
Trifunctional mercaptan resin~		80- 100 %	Eye Irrit. 2 H319 STOT SE 3 H335
2,4,6-Tris(dimethylaminomethyl)phenol 90-72-2	202-013-9 01-2119560597-27	5- < 10 %	Skin Corr. 1C H314 Acute Tox. 4; Oral H302 Aquatic Chronic 3 H412
Bis[(dimethylamino)methyl]phenol 71074-89-0	275-162-0	1- < 5 %	Skin Corr. 1B H314
Allyl hexanoate 123-68-2	204-642-4	0,1- < 1 %	Acute Tox. 3; Oral H301 Acute Tox. 3; Dermal H311 Acute Tox. 3; Inhalation H331 Aquatic Chronic 3 H412 Aquatic Acute 1 H400

For full text of the H - statements and other abbreviations see section 16 "Other information".  
Substances without classification may have community workplace exposure limits available.

**SECTION 4: First aid measures****4.1. Description of first aid measures****Inhalation:**

Move to fresh air. If symptoms persist, seek medical advice.

**Skin contact:**

Rinse with running water and soap.

Obtain medical attention if irritation persists.

Eye contact:

Rinse immediately with plenty of running water (for 10 minutes), seek medical attention from a specialist.

Ingestion:

Rinse mouth, drink 1-2 glasses of water, do not induce vomiting, consult a doctor.

**4.2. Most important symptoms and effects, both acute and delayed**

RESPIRATORY: Irritation, coughing, shortness of breath, chest tightness.

Causes burns.

SKIN: Rash, Urticaria.

**4.3. Indication of any immediate medical attention and special treatment needed**

See section: Description of first aid measures

**SECTION 5: Firefighting measures**

**5.1. Extinguishing media**

**Suitable extinguishing media:**

water, carbon dioxide, foam, powder

**Extinguishing media which must not be used for safety reasons:**

High pressure waterjet

**5.2. Special hazards arising from the substance or mixture**

In the event of a fire, carbon monoxide (CO), carbon dioxide (CO<sub>2</sub>) and nitrogen oxides (NO<sub>x</sub>) can be released.

**5.3. Advice for firefighters**

Wear self-contained breathing apparatus and full protective clothing, such as turn-out gear.

**Additional information:**

In case of fire, keep containers cool with water spray.

**SECTION 6: Accidental release measures**

**6.1. Personal precautions, protective equipment and emergency procedures**

Avoid contact with skin and eyes.

Wear protective equipment.

Ensure adequate ventilation.

**6.2. Environmental precautions**

Do not empty into drains / surface water / ground water.

**6.3. Methods and material for containment and cleaning up**

For small spills wipe up with paper towel and place in container for disposal.

For large spills absorb onto inert absorbent material and place in sealed container for disposal.

Wash spillage site thoroughly with soap and water or detergent solution.

**6.4. Reference to other sections**

See advice in section 8

**SECTION 7: Handling and storage**

**7.1. Precautions for safe handling**

Avoid skin and eye contact.

See advice in section 8

Hygiene measures:

Wash hands before work breaks and after finishing work.

Do not eat, drink or smoke while working.

Good industrial hygiene practices should be observed.

**7.2. Conditions for safe storage, including any incompatibilities**

Store only in the original container.  
Store in a cool, dry place.

**7.3. Specific end use(s)**

Part B of 2-Component Epoxy Adhesive.

**SECTION 8: Exposure controls/personal protection**

**8.1. Control parameters**

**Occupational Exposure Limits**

Valid for  
Great Britain

None

**Occupational Exposure Limits**

Valid for  
Ireland

None

**Biological Exposure Indices:**

None

**8.2. Exposure controls:**

Engineering controls:  
Ensure good ventilation/extraction.

Respiratory protection:  
Ensure adequate ventilation.  
An approved mask or respirator fitted with an organic vapour cartridge should be worn if the product is used in a poorly ventilated area  
Filter type: A (EN 14387)

Hand protection:  
Chemical-resistant protective gloves (EN 374).  
Suitable materials for short-term contact or splashes (recommended: at least protection index 2, corresponding to > 30 minutes permeation time as per EN 374):  
nitrile rubber (NBR;  $\geq$  0.4 mm thickness)  
Suitable materials for longer, direct contact (recommended: protection index 6, corresponding to > 480 minutes permeation time as per EN 374):  
nitrile rubber (NBR;  $\geq$  0.4 mm thickness)  
This information is based on literature references and on information provided by glove manufacturers, or is derived by analogy with similar substances. Please note that in practice the working life of chemical-resistant protective gloves may be considerably shorter than the permeation time determined in accordance with EN 374 as a result of the many influencing factors (e.g. temperature). If signs of wear and tear are noticed then the gloves should be replaced.

Eye protection:  
Safety glasses with sideshields or chemical safety goggles should be worn if there is a risk of splashing.  
Protective eye equipment should conform to EN166.

Skin protection:  
Wear suitable protective clothing.  
Protective clothing should conform to EN 14605 for liquid splashes or to EN 13982 for dusts.

Advices to personal protection equipment:

The information provided on personal protective equipment is for guidance purposes only. A full risk assessment should be conducted prior to using this product to determine the appropriate personal protective equipment to suit local conditions. Personal protective equipment should conform to the relevant EN standard.

## SECTION 9: Physical and chemical properties

### 9.1. Information on basic physical and chemical properties

Appearance	liquid colourless
Odor	sweet
Odour threshold	No data available / Not applicable
pH	No data available / Not applicable
Initial boiling point	> 200 °C (> 392 °F)
Flash point	> 100,00 °C (> 212 °F)
Decomposition temperature	No data available / Not applicable
Vapour pressure	No data available / Not applicable
Density	1,1300 g/cm <sup>3</sup>
( )	
Bulk density	No data available / Not applicable
Viscosity	12.000,00 mPa.s
( )	
Viscosity (kinematic)	No data available / Not applicable
Explosive properties	No data available / Not applicable
Solubility (qualitative)	No data available / Not applicable
Solidification temperature	No data available / Not applicable
Melting point	No data available / Not applicable
Flammability	No data available / Not applicable
Auto-ignition temperature	No data available / Not applicable
Explosive limits	No data available / Not applicable
Partition coefficient: n-octanol/water	No data available / Not applicable
Evaporation rate	No data available / Not applicable
Vapor density	No data available / Not applicable
Oxidising properties	No data available / Not applicable

### 9.2. Other information

No data available / Not applicable

## SECTION 10: Stability and reactivity

### 10.1. Reactivity

Reaction with strong acids.  
Reaction with strong oxidants.

### 10.2. Chemical stability

Stable under recommended storage conditions.

### 10.3. Possibility of hazardous reactions

See section reactivity

### 10.4. Conditions to avoid

Stable under normal conditions of storage and use.

### 10.5. Incompatible materials

See section reactivity

### 10.6. Hazardous decomposition products

carbon oxides.

**SECTION 11: Toxicological information****11.1. Information on toxicological effects****General toxicological information:**

The mixture is classified based on the available hazard information for the ingredients as defined in the classification criteria for mixtures for each hazard class or differentiation in Annex I to Regulation (EC) No 1272/2008. Relevant available health/ecological information for the substances listed under Section 3 is provided in the following.

**STOT-single exposure:**

May cause respiratory irritation.

**Oral toxicity:**

May cause irritation to the digestive tract.

**Skin irritation:**

Causes severe skin burns and eye damage.

**Eye irritation:**

Avoid eye contact.

Corrosive

**Acute oral toxicity:**

Hazardous components CAS-No.	Value type	Value	Route of application	Exposure time	Species	Method
2,4,6- Tris(dimethylaminomethy l)phenol 90-72-2	LD50	1.200 mg/kg	oral		rat	

**Acute inhalative toxicity:**

Hazardous components CAS-No.	Value type	Value	Route of application	Exposure time	Species	Method
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**Acute dermal toxicity:**

Hazardous components CAS-No.	Value type	Value	Route of application	Exposure time	Species	Method
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**Skin corrosion/irritation:**

Hazardous components CAS-No.	Result	Exposure time	Species	Method
2,4,6- Tris(dimethylaminomethy l)phenol 90-72-2	corrosive	4 h	rabbit	OECD Guideline 404 (Acute Dermal Irritation / Corrosion)

**Respiratory or skin sensitization:**

Hazardous components CAS-No.	Result	Test type	Species	Method
2,4,6- Tris(dimethylaminomethy l)phenol 90-72-2	not sensitising	Buehler test	guinea pig	OECD Guideline 406 (Skin Sensitisation)

**Germ cell mutagenicity:**

Hazardous components CAS-No.	Result	Type of study / Route of administration	Metabolic activation / Exposure time	Species	Method
2,4,6-Tris(dimethylaminomethyl)phenol 90-72-2	negative	bacterial reverse mutation assay (e.g Ames test)	with and without		OECD Guideline 471 (Bacterial Reverse Mutation Assay)
	negative	in vitro mammalian chromosome aberration test	with and without		OECD Guideline 473 (In vitro Mammalian Chromosome Aberration Test)
	negative	mammalian cell gene mutation assay	with and without		OECD Guideline 476 (In vitro Mammalian Cell Gene Mutation Test)
Allyl hexanoate 123-68-2	negative	bacterial reverse mutation assay (e.g Ames test)	with and without		Ames Test
Allyl hexanoate 123-68-2	negative	intraperitoneal		mouse	

**SECTION 12: Ecological information****General ecological information:**

The mixture is classified based on the available hazard information for the ingredients as defined in the classification criteria for mixtures for each hazard class or differentiation in Annex I to Regulation (EC) No 1272/2008. Relevant available health/ecological information for the substances listed under Section 3 is provided in the following.

**12.1. Toxicity****Ecotoxicity:**

Do not empty into drains / surface water / ground water.

Hazardous components CAS-No.	Value type	Value	Acute Toxicity Study	Exposure time	Species	Method
2,4,6-Tris(dimethylaminomethyl)phenol 90-72-2	LC50	153 mg/l	Fish	96 h	Brachydanio rerio (new name: Danio rerio)	ISO 7346-1 (Determination of the Acute Lethal Toxicity of Substances to a Freshwater Fish [Brachydanio rerio Hamilton-Buchanan (Teleostei, Cyprinidae)])
2,4,6-Tris(dimethylaminomethyl)phenol 90-72-2	EC50	84 mg/l	Algae	72 h	Scenedesmus subspicatus (new name: Desmodesmus subspicatus)	OECD Guideline 201 (Alga, Growth Inhibition Test)
2,4,6-Tris(dimethylaminomethyl)phenol 90-72-2	EC0	27 mg/l	Bacteria	16 h		
Allyl hexanoate 123-68-2	LC50	0,117 mg/l	Fish	96 h	Brachydanio rerio (new name: Danio rerio)	OECD Guideline 203 (Fish, Acute Toxicity Test)
Allyl hexanoate 123-68-2	EC50	2 mg/l	Daphnia	48 h	Daphnia magna	OECD Guideline 202 (Daphnia sp. Acute Immobilisation Test)
Allyl hexanoate 123-68-2	NOEC	0,158 mg/l	Algae	72 h	Desmodesmus subspicatus	OECD Guideline 201 (Alga, Growth Inhibition Test)
	EC50	> 4,6 mg/l	Algae	72 h	Desmodesmus subspicatus	OECD Guideline 201 (Alga, Growth Inhibition Test)

**12.2. Persistence and degradability****Persistence and Biodegradability:**

The product is not biodegradable.

Hazardous components CAS-No.	Result	Route of application	Degradability	Method
2,4,6- Tris(dimethylaminomethyl)ph enol 90-72-2	Not readily biodegradable.		4,000000 %	OECD Guideline 301 D (Ready Biodegradability: Closed Bottle Test)
Allyl hexanoate 123-68-2	readily biodegradable	aerobic	70 %	OECD Guideline 301 F (Ready Biodegradability: Manometric Respirometry Test)

**12.3. Bioaccumulative potential / 12.4. Mobility in soil****Mobility:**

Cured adhesives are immobile.

**Bioaccumulative potential:**

No data available.

Hazardous components CAS-No.	LogKow	Bioconcentration factor (BCF)	Exposure time	Species	Temperature	Method
2,4,6- Tris(dimethylaminomethyl)ph enol 90-72-2	-0,66				21,5 °C	EPA OPPTS 830.7550 (Partition Coefficient, n- octanol / H <sub>2</sub> O, Shake Flask Method)
Allyl hexanoate 123-68-2	3,191				20 °C	OECD Guideline 107 (Partition Coefficient (n- octanol / water), Shake Flask Method)

**12.5. Results of PBT and vPvB assessment**

Hazardous components CAS-No.	PBT/vPvB
2,4,6-Tris(dimethylaminomethyl)phenol 90-72-2	Not fulfilling Persistent, Bioaccumulative and Toxic (PBT), very Persistent and very Bioaccumulative (vPvB) criteria.

**12.6. Other adverse effects**

No data available.

**SECTION 13: Disposal considerations****13.1. Waste treatment methods**

Product disposal:

Collection and delivery to recycling enterprise or other registered elimination institution.

Dispose of in accordance with local and national regulations.

Disposal of uncleaned packages:

After use, tubes, cartons and bottles containing residual product should be disposed of as chemically contaminated waste in an authorised legal land fill site or incinerated.

Waste code

08 04 09 waste adhesives and sealants containing organic solvents and other dangerous substances

The valid EWC waste code numbers are source-related. The manufacturer is therefore unable to specify EWC waste codes for the articles or products used in the various sectors. The EWC codes listed are intended as a recommendation for users. We will be happy to advise you.

**SECTION 14: Transport information****14.1. UN number**

ADR	2735
RID	2735
ADN	2735
IMDG	2735
IATA	2735

**14.2. UN proper shipping name**

ADR	AMINES, LIQUID, CORROSIVE, N.O.S. (2,4,6-Tris(dimethyl amino methyl) phenole,Bis[(dimethylamino)methyl]phenol)
RID	AMINES, LIQUID, CORROSIVE, N.O.S. (2,4,6-Tris(dimethyl amino methyl) phenole,Bis[(dimethylamino)methyl]phenol)
ADN	AMINES, LIQUID, CORROSIVE, N.O.S. (2,4,6-Tris(dimethyl amino methyl) phenole,Bis[(dimethylamino)methyl]phenol)
IMDG	AMINES, LIQUID, CORROSIVE, N.O.S. (2,4,6-Tris(dimethyl amino methyl) phenole,Bis[(dimethylamino)methyl]phenol)
IATA	Amines, liquid, corrosive, n.o.s. (2,4,6-Tris(dimethyl amino methyl) phenole,Bis[(dimethylamino)methyl]phenol)

**14.3. Transport hazard class(es)**

ADR	8
RID	8
ADN	8
IMDG	8
IATA	8

**14.4. Packing group**

ADR	III
RID	III
ADN	III
IMDG	III
IATA	III

**14.5. Environmental hazards**

ADR	not applicable
RID	not applicable
ADN	not applicable
IMDG	not applicable
IATA	not applicable

**14.6. Special precautions for user**

ADR	not applicable Tunnelcode: (E)
RID	not applicable
ADN	not applicable
IMDG	not applicable
IATA	not applicable

**14.7. Transport in bulk according to Annex II of Marpol and the IBC Code**

not applicable

**SECTION 15: Regulatory information****15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture**

VOC content &lt; 3,00 % Combined A/B

(2010/75/EC)

### 15.2. Chemical safety assessment

A chemical safety assessment has not been carried out.

## SECTION 16: Other information

The labelling of the product is indicated in Section 2. The full text of all abbreviations indicated by codes in this safety data sheet are as follows:

- H301 Toxic if swallowed.
- H302 Harmful if swallowed.
- H311 Toxic in contact with skin.
- H314 Causes severe skin burns and eye damage.
- H319 Causes serious eye irritation.
- H331 Toxic if inhaled.
- H335 May cause respiratory irritation.
- H400 Very toxic to aquatic life.
- H412 Harmful to aquatic life with long lasting effects.

### Further information:

This information is based on our current level of knowledge and relates to the product in the state in which it is delivered. It is intended to describe our products from the point of view of safety requirements and is not intended to guarantee any particular properties.

### Label elements (DPD):

Xi - Irritant



### Risk phrases:

R36/37/38 Irritating to eyes, respiratory system and skin.

### Safety phrases:

- S23 Do not breathe vapour/spray.
- S25 Avoid contact with eyes.
- S26 In case of contact with eyes, rinse immediately with plenty of water and seek medical advice.
- S37 Wear suitable gloves.

**Relevant changes in this safety data sheet are indicated by vertical lines at the left margin in the body of this document. Corresponding text is displayed in a different color on shadowed fields.**