

# Safety Data Sheet



## General Brazing Flux Powder

according to 1907/2006/EC, Artic

Part No: C23300

Date: 08/10/2015

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### SECTION 1: Identification of the substance/mixture and of the company/undertaking

- **1.1 Product identifier**
  - Trade name: **Super 6 General Brazing Flux Powder**
  - Article number: 7522
- **1.2 Relevant identified uses of the substance or mixture and uses advised against**
  - Product category PC38 Welding and soldering products (with flux coatings or flux cores.), flux products
  - Application of the substance / the mixture Brazing flux
- **1.3 Details of the supplier of the safety data sheet**
  - Manufacturer/Supplier:  
Force Products Ltd  
  
Stock House, Seymour Road, Nuneaton, Warwickshire, CV11 4LB  
Tele 02476 322130 Fax 02476 322151
- **1.4 Emergency telephone number:** +44 (0)1420 588180 (office hours only)

### SECTION 2: Hazards identification

- **2.1 Classification of the substance or mixture**
  - Classification according to Regulation (EC) No 1272/2008



GHS08 health hazard

Repr. 1B H360FD May damage fertility. May damage the unborn child.



GHS07

Acute Tox. 4 H302 Harmful if swallowed.

- **2.2 Label elements**
  - Labelling according to Regulation (EC) No 1272/2008  
The product is classified and labelled according to the CLP regulation.
  - Hazard pictograms GHS07, GHS08
  - Signal word Danger
  - Hazard-determining components of labelling:  
potassium fluoride  
boric acid
  - Hazard statements  
H302 Harmful if swallowed.  
H360FD May damage fertility. May damage the unborn child.
  - Precautionary statements  
P281 Use personal protective equipment as required.  
P264 Wash thoroughly after handling.  
P301+P312 IF SWALLOWED: Call a POISON CENTER/doctor if you feel unwell.  
P308+P313 IF exposed or concerned: Get medical advice/attention.  
P405 Store locked up.  
P501 Dispose of contents/container in accordance with local/regional/national/international regulations.
  - Additional information:  
Presence of Substances of Very High Concern (SVHC) according to REACH Regulation terms.
- **2.3 Other hazards** No further relevant information available.
- **Results of PBT and vPvB assessment**
  - PBT: Not applicable.
  - vPvB: Not applicable.

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### SECTION 3: Composition/information on ingredients

#### · 3.2 Chemical characterisation: Mixtures

· **Description:** Mixture of the substances listed below with nonhazardous additions.

#### · Dangerous components:

CAS: 85392-66-1 EINECS: 286-925-2	potassium difluorodihydroxyborate(1-) ☠ Acute Tox. 4, H302	20-50%
CAS: 12045-78-2 EINECS: 215-575-5 Reg.nr.: 01-2119970730-37-xxxx	potassium tetraborate ☠ Repr. 2, H361d	10-30%
CAS: 10043-35-3 EINECS: 233-139-2 Reg.nr.: 01-2119486683-25-xxxx	boric acid ☠ Repr. 1B, H360FD	10-30%
CAS: 7789-23-3 EINECS: 232-151-5	potassium fluoride ☠ Acute Tox. 3, H301; Acute Tox. 3, H311; Acute Tox. 3, H331	10-30%

#### · SVHC

10043-35-3 boric acid

#### · Additional information

This product contains a substance listed on the list of candidate substances according to the article 59 of the Regulation n°1907 / 2006 ("REACH") at a concentration  $\geq 0,1$  % by weight.

For the wording of the listed risk phrases refer to section 16.

### SECTION 4: First aid measures

#### · 4.1 Description of first aid measures

##### · General information

Symptoms of poisoning may even occur after several hours; therefore medical observation for at least 48 hours after the accident.

##### · After inhalation

Supply fresh air. If required, provide artificial respiration. Keep patient warm. Consult doctor if symptoms persist.

In case of unconsciousness place patient stably on their side for transportation.

##### · After skin contact

Generally the product does not irritate the skin.

##### · After eye contact

Rinse opened eye for several minutes under running water.

##### · After swallowing

Look for a medical aid immediately and show him the label or this sheet.

Do NOT induce vomiting, do NOT drink, seek medical advice

#### · 4.2 Most important symptoms and effects, both acute and delayed

No further relevant information available.

#### · 4.3 Indication of any immediate medical attention and special treatment needed

No further relevant information available.

### SECTION 5: Firefighting measures

#### · 5.1 Extinguishing media

##### · Suitable extinguishing agents

CO<sub>2</sub>, extinguishing powder or water spray. Fight larger fires with water spray or alcohol resistant foam.

#### · 5.2 Special hazards arising from the substance or mixture

Hydrogen fluoride (HF)

#### · 5.3 Advice for firefighters

· **Protective equipment:** Mount respiratory protective device.

### SECTION 6: Accidental release measures

#### · 6.1 Personal precautions, protective equipment and emergency procedures

Not required.

#### · 6.2 Environmental precautions:

Do not allow to enter sewers/ surface or ground water.

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- **6.3 Methods and material for containment and cleaning up:**  
Dispose of contaminated material as waste according to item 13.  
Ensure adequate ventilation.
- **6.4 Reference to other sections**  
See Section 7 for information on safe handling  
See Section 8 for information on personal protection equipment.  
See Section 13 for disposal information.

### SECTION 7: Handling and storage

- **7.1 Precautions for safe handling**  
Thorough dedusting.  
Ensure good ventilation/extraction at the workplace.  
Open and handle receptacle with care.  
Prevent formation of dust.
- **Information about protection against explosions and fires:** Keep respiratory protective device available.
- **7.2 Conditions for safe storage, including any incompatibilities**
  - **Storage**
  - **Requirements to be met by storerooms and receptacles:** No special requirements.
  - **Information about storage in one common storage facility:** Not required.
  - **Further information about storage conditions:**  
Advised preservation period under normal storage conditions: 6 months.  
Keep receptacle tightly sealed.
- **7.3 Specific end use(s)** No further relevant information available.

### SECTION 8: Exposure controls/personal protection

- **Additional information about design of technical systems:** No further data; see item 7.

- **8.1 Control parameters**

- **Components with limit values that require monitoring at the workplace:**

**14075-53-7 potassium tetrafluoroborate**

WEL Long-term value: 2.5 mg/m<sup>3</sup>  
as F

**7789-23-3 potassium fluoride**

WEL Long-term value: 2.5 mg/m<sup>3</sup>  
as F

- **Additional information:** The lists that were valid during the creation were used as basis.

- **8.2 Exposure controls**

- **Personal protective equipment**

- **General protective and hygienic measures**

Keep away from foodstuffs, beverages and feed.  
Immediately remove all soiled and contaminated clothing  
Wash hands before breaks and at the end of work.  
Store protective clothing separately.  
Avoid contact with the eyes and skin.

- **Breathing equipment:** Not necessary if room is well-ventilated.

- **Protection of hands:**

Protective gloves.  
The glove material has to be impermeable and resistant to the product/ the substance/ the preparation.  
Due to a lack of tests, no recommendation to the glove material can be given for the product/ the preparation/ the chemical mixture.  
Selection of the glove material on consideration of the penetration times, rates of diffusion and the degradation

- **Glove material**

The selection of the suitable gloves does not only depend on the material, but also on further marks of quality and varies from manufacturer to manufacturer. As the product is a preparation of several substances, the

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resistance of the glove material can not be calculated in advance and has therefore to be checked prior to the application.

· **Penetration time of glove material**

The exact penetration time has to be found out by the manufacturer of the protective gloves and has to be observed.

· **Eye protection:** Not required.

### SECTION 9: Physical and chemical properties

· **9.1 Information on basic physical and chemical properties**

· **General Information**

· **Appearance:**

· **Form:** Powder

· **Colour:** White

· **Odour:** Odourless

· **Odour threshold:** Not determined.

· **pH-value:** Not applicable.

· **Change in condition**

· **Melting point/Melting range:** undetermined

· **Boiling point/Boiling range:** undetermined

· **Flash point:** Not applicable

· **Flammability (solid, gaseous)** Not determined.

· **Ignition temperature:**

· **Decomposition temperature:** Not determined.

· **Self igniting:** Product is not self igniting.

· **Danger of explosion:** Product does not present an explosion hazard.

· **Explosion limits:**

· **Lower:** Not determined.

· **Upper:** Not determined.

· **Vapour pressure:** Not applicable.

· **Density:** Not determined

· **Relative density** Not determined.

· **Vapour density** Not applicable.

· **Evaporation rate** Not applicable.

· **Solubility in / Miscibility with**

· **Water:** Slightly soluble

· **Partition coefficient (n-octanol/water):** Not determined.

· **Viscosity:**

· **dynamic:** Not applicable.

· **kinematic:** Not applicable.

· **Organic solvents:** 0.0 %

· **Solids content:** 100.0 %

· **9.2 Other information** No further relevant information available.

### SECTION 10: Stability and reactivity

· **10.1 Reactivity**

· **10.2 Chemical stability**

· **Thermal decomposition / conditions to be avoided:** No decomposition if used according to specifications.

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- **10.3 Possibility of hazardous reactions** No dangerous reactions known
- **10.4 Conditions to avoid** No further relevant information available.
- **10.5 Incompatible materials:** No further relevant information available.
- **10.6 Hazardous decomposition products:** Hydrogen fluoride

### SECTION 11: Toxicological information

- **11.1 Information on toxicological effects**

- **Acute toxicity**

- **LD/LC50 values that are relevant for classification:**

#### 12045-78-2 potassium tetraborate

Oral	LD50	3500-4100 mg/kg (rat) substance testée : acide borique
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#### 10043-35-3 boric acid

Oral	LD50	2660 mg/kg (rat)
Dermal	LD50	>2000 mg/kg (rabbit)
Inhalative	LC50/4 h	>2 mg/l (rat)

#### 7789-23-3 potassium fluoride

Oral	LD50	245 mg/kg (rat)
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- **Primary irritant effect:**
- **Skin corrosion/irritation** No irritant effect.
- **Serious eye damage/irritation** No irritating effect.
- **Respiratory or skin sensitisation** No sensitising effects known.
- **Additional toxicological information:**  
The product shows the following dangers according to the calculation method of the General EU Classification Guidelines for Preparations as issued in the latest version:  
Harmful
- **CMR effects (carcinogenicity, mutagenicity and toxicity for reproduction)**  
Repr. 1B
- **Others datas concerning CMR effects**  
Can alter the health.  
Risk of harmful effects for the child during the pregnancy.

### SECTION 12: Ecological information

- **12.1 Toxicity**
- **Aquatic toxicity:** No further relevant information available.

- **Type of test Effective concentration Method Assessment**

#### 12045-78-2 potassium tetraborate

CE50 / 48h	133 mg/l (daphnia) (en bore (B) - daphnia magna straus) substance testée : acide borique
CL50 / 96h	40 mg/l (fish) (en bore (B) - limanda limanda) substance testée : tétraborate de sodium

#### 10043-35-3 boric acid

CE50 / 48h	133 mg/l (daphnia)
CL50 / 96h	50-100 mg/l (fish) (Oncorhynchus mykiss)

#### 7789-23-3 potassium fluoride

CE50	95 mg/l (algae) (96h, desmodesmus subspicatus) 270 mg/l (daphnia)
CL50	64 mg/l (fish) (240h, oncorhynchus mykiss)

- **12.2 Persistence and degradability** No further relevant information available.
- **12.3 Bioaccumulative potential** No further relevant information available.

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- **12.4 Mobility in soil** No further relevant information available.
- **Additional ecological information:**
- **General notes:**  
Water hazard class 1 (German Regulation) (Self-assessment): slightly hazardous for water.  
Do not allow undiluted product or large quantities of it to reach ground water, water course or sewage system.
- **12.5 Results of PBT and vPvB assessment**
- **PBT:** Not applicable.
- **vPvB:** Not applicable.
- **12.6 Other adverse effects** No further relevant information available.

### SECTION 13: Disposal considerations

- **13.1 Waste treatment methods**
- **Recommendation**



Must not be disposed of together with household garbage. Do not allow product to reach sewage system.

- **European waste catalogue**  
Must apply in all cases all local, regional and national laws and European directives. The end user must determine the specific code of waste for each industry using the appropriate European Code European Waste Catalogue. It is recommended that all details are specified by the responsible waste.
- **Uncleaned packagings:**
- **Recommendation:** Disposal must be made according to official regulations.
- **Recommended cleansing agent:** Water, if necessary with cleansing agents.

### SECTION 14: Transport information

- |                                                                                             |                 |
|---------------------------------------------------------------------------------------------|-----------------|
| · <b>14.1 UN-Number</b><br>· <b>ADR, ADN, IMDG, IATA</b>                                    | Void            |
| · <b>14.2 UN proper shipping name</b><br>· <b>ADR, ADN, IMDG, IATA</b>                      | Void            |
| · <b>14.3 Transport hazard class(es)</b><br>· <b>ADR, ADN, IMDG, IATA</b><br>· <b>Class</b> | Void            |
| · <b>14.4 Packing group</b><br>· <b>ADR, IMDG, IATA</b>                                     | Void            |
| · <b>14.5 Environmental hazards:</b><br>· <b>Marine pollutant:</b>                          | No              |
| · <b>14.6 Special precautions for user</b>                                                  | Not applicable. |
| · <b>14.7 Transport in bulk according to Annex II of MARPOL73/78 and the IBC Code</b>       | Not applicable. |
| · <b>UN "Model Regulation":</b>                                                             | -               |

### SECTION 15: Regulatory information

- **15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture**
- **National regulations**
- **Water hazard class:** Water hazard class 1 (Self-assessment): slightly hazardous for water.

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· *Substances of very high concern (SVHC) according to REACH, Article 57*

10043-35-3 boric acid

· *Customs Combined Nomenclature : 38.10.90.90.00*

· *15.2 Chemical safety assessment: A Chemical Safety Assessment has not been carried out.*

### SECTION 16: Other information

*This information is based on our present knowledge. However, this shall not constitute a guarantee for any specific product features and shall not establish a legally valid contractual relationship.*

· **Relevant phrases**

H301 Toxic if swallowed.

H302 Harmful if swallowed.

H311 Toxic in contact with skin.

H331 Toxic if inhaled.

H360FD May damage fertility. May damage the unborn child.

H361d Suspected of damaging the unborn child.

· **Abbreviations and acronyms:**

Acute Tox. 3: Acute toxicity, Hazard Category 3

Acute Tox. 4: Acute toxicity, Hazard Category 4

Repr. 1B: Reproductive toxicity, Hazard Category 1B

Repr. 2: Reproductive toxicity, Hazard Category 2