



## Safety Data Sheet according to (EC) No 1907/2006

Page 1 of 11

LOCTITE HIGH TEMP GASKET

SDS No. : 153499  
V004.1

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### SECTION 1: Identification of the substance/mixture and of the company/undertaking

#### 1.1. Product identifier G60615 LOCTITE HIGH TEMP GASKET

##### Contains:

1,1'-(methylenedi-p-phenylene)bismaleimide  
Cumene hydroperoxide  
Acetic acid, 2-phenylhydrazide

#### 1.2. Relevant identified uses of the substance or mixture and uses advised against

Intended use:  
Adhesive

#### 1.3. Details of the supplier of the safety data sheet

Force Products Ltd  
Stock House ,Seymour Road  
Nuneaton, Warwickshire  
CV11 4LB

Phone: +44 2476 322130  
Fax-no.: +44 2476 322151

sales@force products.co.uk

#### 1.4. Emergency telephone number

24 Hours Emergency Tel: +44 (0)1442 278497

### SECTION 2: Hazards identification

#### 2.1. Classification of the substance or mixture

##### Classification (CLP):

Serious eye irritation H319 Causes serious eye irritation.	Category 2
Skin sensitizer H317 May cause an allergic skin reaction.	Category 1
Specific target organ toxicity - single exposure H335 May cause respiratory irritation. Target organ: respiratory tract irritation	Category 3

#### 2.2. Label elements

##### Label elements (CLP):

**Hazard pictogram:**



**Signal word:**

Warning

**Hazard statement:**

H317 May cause an allergic skin reaction.  
H319 Causes serious eye irritation.  
H335 May cause respiratory irritation.

**Precautionary statement:**

\*\*\*For consumer use only: P101 If medical advice is needed, have product container or label at hand. P102 Keep out of reach of children. P501 Dispose of waste and residues in accordance with local authority requirements\*\*\*

**Precautionary statement:  
Prevention**

P261 Avoid breathing vapours.  
P280 Wear protective gloves.

**Precautionary statement:  
Response**

P333+P313 If skin irritation or rash occurs: Get medical advice/attention.  
P337+P313 If eye irritation persists: Get medical advice/attention.

**2.3. Other hazards**

This product contains a substance that is classified as Acute Toxicity Category 3, Inhalation, in powder form. Experimental data show that this substance, as an ingredient in this mixture, is not biologically available according to CLP Art. 12 b.

**SECTION 3: Composition/information on ingredients**

**3.2. Mixtures**

**General chemical description:**  
Anaerobic Sealant

**Declaration of the ingredients according to CLP (EC) No 1272/2008:**

Hazardous components CAS-No.	EC Number REACH-Reg No.	content	Classification
1,1'-(methylenedi-p-phenylene)bismaleimide 13676-54-5	237-163-4	5- < 10 %	Acute Tox. 3; Inhalation - dust H331 Skin Sens. 1; Dermal H317
Cumene hydroperoxide 80-15-9	201-254-7	1- < 2,5 %	Acute Tox. 4; Dermal H312 STOT RE 2 H373 Acute Tox. 4; Oral H302 Org. Perox. E H242 Acute Tox. 3; Inhalation H331 Aquatic Chronic 2 H411 Skin Corr. 1B H314
Acetic acid, 2-phenylhydrazide 114-83-0	204-055-3	0,1- < 1 %	Acute Tox. 3; Oral H301 Skin Irrit. 2 H315 Skin Sens. 1 H317 Eye Irrit. 2 H319 STOT SE 3; Inhalation H335 Carc. 2 H351

For full text of the H - statements and other abbreviations see section 16 "Other information".  
Substances without classification may have community workplace exposure limits available.

**SECTION 4: First aid measures****4.1. Description of first aid measures****Inhalation:**

Move to fresh air. If symptoms persist, seek medical advice.

**Skin contact:**

Rinse with running water and soap.

Obtain medical attention if irritation persists.

**Eye contact:**

IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.

**Ingestion:**

Rinse mouth, drink 1-2 glasses of water, do not induce vomiting, consult a doctor.

**4.2. Most important symptoms and effects, both acute and delayed**

EYE: Irritation, conjunctivitis.

RESPIRATORY: Irritation, coughing, shortness of breath, chest tightness.

SKIN: Rash, Urticaria.

**4.3. Indication of any immediate medical attention and special treatment needed**

See section: Description of first aid measures

## SECTION 5: Firefighting measures

### 5.1. Extinguishing media

#### Suitable extinguishing media:

Carbon dioxide, foam, powder

### 5.2. Special hazards arising from the substance or mixture

Do not expose to direct heat.

Oxides of nitrogen.

Irritating vapors.

Oxides of sulfur.

Oxides of carbon.

### 5.3. Advice for firefighters

Wear self-contained breathing apparatus and full protective clothing, such as turn-out gear.

#### Additional information:

Do not inhale vapors and fumes.

## SECTION 6: Accidental release measures

### 6.1. Personal precautions, protective equipment and emergency procedures

Avoid skin and eye contact.

Ensure adequate ventilation.

See advice in section 8

### 6.2. Environmental precautions

Do not let product enter drains.

### 6.3. Methods and material for containment and cleaning up

For small spills wipe up with paper towel and place in container for disposal.

For large spills absorb onto inert absorbent material and place in sealed container for disposal.

## SECTION 7: Handling and storage

### 7.1. Precautions for safe handling

Use only in well-ventilated areas.

Prolonged or repeated skin contact should be avoided to minimise any risk of sensitisation.

See advice in section 8

Avoid skin and eye contact.

#### Hygiene measures:

Wash hands before work breaks and after finishing work.

Do not eat, drink or smoke while working.

Good industrial hygiene practices should be observed.

### 7.2. Conditions for safe storage, including any incompatibilities

Store in original containers at 8-21°C (46.4-69.8°F) and do not return residual materials to containers as contamination may reduce the shelf life of the bulk product.

### 7.3. Specific end use(s)

Adhesive

**SECTION 8: Exposure controls/personal protection****8.1. Control parameters****Occupational Exposure Limits**Valid for  
Great Britain

Ingredient [Regulated substance]	ppm	mg/m <sup>3</sup>	Value type	Short term exposure limit category / Remarks	Regulatory list
Silicon dioxide 112945-52-5 [SILICA, AMORPHOUS, INHALABLE DUST]		6	Time Weighted Average (TWA):		EH40 WEL
Silicon dioxide 112945-52-5 [SILICA, AMORPHOUS, RESPIRABLE DUST]		2,4	Time Weighted Average (TWA):		EH40 WEL
Propane-1,2-diol 57-55-6 [PROPANE-1,2-DIOL, PARTICULATES]		10	Time Weighted Average (TWA):		EH40 WEL
Propane-1,2-diol 57-55-6 [PROPANE-1,2-DIOL, TOTAL VAPOUR AND PARTICULATES]	150	474	Time Weighted Average (TWA):		EH40 WEL
Cumene 98-82-8 [CUMENE]	50	250	Short Term Exposure Limit (STEL):		EH40 WEL
Cumene 98-82-8 [CUMENE]			Skin designation:	Can be absorbed through the skin.	EH40 WEL
Cumene 98-82-8 [CUMENE]	25	125	Time Weighted Average (TWA):		EH40 WEL
Cumene 98-82-8 [CUMENE]	50	250	Short Term Exposure Limit (STEL):	Indicative	ECLTV
Cumene 98-82-8 [CUMENE]	20	100	Time Weighted Average (TWA):	Indicative	ECLTV

**Biological Exposure Indices:**

None

**8.2. Exposure controls:**

Engineering controls:

Ensure good ventilation/extraction.

Respiratory protection:

Ensure adequate ventilation.

An approved mask or respirator fitted with an organic vapour cartridge should be worn if the product is used in a poorly ventilated area

Filter type: A

**Hand protection:**

Chemical-resistant protective gloves (EN 374).

Suitable materials for short-term contact or splashes (recommended: at least protection index 2, corresponding to > 30 minutes permeation time as per EN 374):

nitrile rubber (NBR;  $\geq 0.4$  mm thickness)

Suitable materials for longer, direct contact (recommended: protection index 6, corresponding to > 480 minutes permeation time as per EN 374):

nitrile rubber (NBR;  $\geq 0.4$  mm thickness)

This information is based on literature references and on information provided by glove manufacturers, or is derived by analogy with similar substances. Please note that in practice the working life of chemical-resistant protective gloves may be considerably shorter than the permeation time determined in accordance with EN 374 as a result of the many influencing factors (e.g. temperature). If signs of wear and tear are noticed then the gloves should be replaced.

**Eye protection:**

Safety glasses with sideshields or chemical safety goggles should be worn if there is a risk of splashing.

**Skin protection:**

Wear suitable protective clothing.

**SECTION 9: Physical and chemical properties****9.1. Information on basic physical and chemical properties**

Appearance	gel
Odor	pink mild
Odour threshold	No data available / Not applicable
pH	Not applicable
Initial boiling point	> 150 °C (> 302 °F)
Flash point	> 93,3 °C (> 199.94 °F)
Decomposition temperature	No data available / Not applicable
Vapour pressure (27 °C (80.6 °F))	< 5 mm hg
Vapour pressure (50 °C (122 °F))	< 300 mbar
Density ( $\rho$ )	1,178 g/cm <sup>3</sup>
Bulk density	No data available / Not applicable
Viscosity	No data available / Not applicable
Viscosity (kinematic)	No data available / Not applicable
Explosive properties	No data available / Not applicable
Solubility (qualitative) (Solvent: Water)	Slight
Solidification temperature	No data available / Not applicable
Melting point	No data available / Not applicable
Flammability	No data available / Not applicable
Auto-ignition temperature	No data available / Not applicable
Explosive limits	No data available / Not applicable
Partition coefficient: n-octanol/water	No data available / Not applicable
Evaporation rate	No data available / Not applicable
Vapor density	Not available.
Oxidising properties	No data available / Not applicable

**9.2. Other information**

No data available / Not applicable

**SECTION 10: Stability and reactivity****10.1. Reactivity**

Reaction with strong acids.

Reacts with strong oxidants.

**10.2. Chemical stability**

Stable under recommended storage conditions.

**10.3. Possibility of hazardous reactions**

See section reactivity

**10.4. Conditions to avoid**

Stable

**10.5. Incompatible materials**

None if used properly.

**10.6. Hazardous decomposition products**

Irritating organic vapours.

carbon oxides.

Sulphur oxides

nitrogen oxides

**SECTION 11: Toxicological information****11.1. Information on toxicological effects****General toxicological information:**

The mixture is classified based on the available hazard information for the ingredients as defined in the classification criteria for mixtures for each hazard class or differentiation in Annex I to Regulation 1272/2008/EC. Relevant available health/ecological information for the substances listed under Section 3 is provided in the following.

**STOT-single exposure:**

May cause respiratory irritation.

**Oral toxicity:**

May cause irritation to the digestive tract.

**Skin irritation:**

Prolonged or repeated contact may cause skin irritation.

**Eye irritation:**

Causes serious eye irritation.

**Sensitizing:**

May cause an allergic skin reaction.

**Acute oral toxicity:**

Hazardous components CAS-No.	Value type	Value	Route of application	Exposure time	Species	Method
1,1'-(methylenedi-p-phenylene)bismaleimide 13676-54-5	LD50	> 5.000 mg/kg	oral		rat	
Cumene hydroperoxide 80-15-9	LD50	550 mg/kg	oral		rat	

**Acute inhalative toxicity:**

Hazardous components CAS-No.	Value type	Value	Route of application	Exposure time	Species	Method
1,1'-(methylenedi-p-phenylene)bismaleimide 13676-54-5	LC50	0,515 - 1 mg/l	dust		rat	OECD Guideline 436 (Acute Inhalation Toxicity: Acute Toxic Class (ATC) Method)

**Acute dermal toxicity:**

Hazardous components CAS-No.	Value type	Value	Route of application	Exposure time	Species	Method
1,1'-(methylenedi-p-phenylene)bismaleimide 13676-54-5	LD50	> 5.400 mg/kg	dermal		rat	

**Skin corrosion/irritation:**

Hazardous components CAS-No.	Result	Exposure time	Species	Method
Cumene hydroperoxide 80-15-9	corrosive		rabbit	Draize Test

**Respiratory or skin sensitization:**

Hazardous components CAS-No.	Result	Test type	Species	Method
1,1'-(methylenedi-p-phenylene)bismaleimide 13676-54-5	sensitising	Guinea pig maximisation test	guinea pig	OECD Guideline 406 (Skin Sensitisation)

**Germ cell mutagenicity:**

Hazardous components CAS-No.	Result	Type of study / Route of administration	Metabolic activation / Exposure time	Species	Method
Cumene hydroperoxide 80-15-9	positive	bacterial reverse mutation assay (e.g Ames test)	without		OECD Guideline 471 (Bacterial Reverse Mutation Assay)
Cumene hydroperoxide 80-15-9	negative	dermal		mouse	

**Repeated dose toxicity**

Hazardous components CAS-No.	Result	Route of application	Exposure time / Frequency of treatment	Species	Method
Cumene hydroperoxide 80-15-9		inhalation: aerosol	6 h/d5 d/w	rat	

**SECTION 12: Ecological information****General ecological information:**

Cured Loctite products are typical polymers and do not pose any immediate environmental hazards. Precautions required with respect to Environmental Hazards of articles in which this product is used should be considered. The mixture is classified based on the available hazard information for the ingredients as defined in the classification criteria for mixtures for each hazard class or differentiation in Annex I to Regulation 1272/2008/EC. Relevant available health/ecological information for the substances listed under Section 3 is provided in the following.

**12.1. Toxicity****Ecotoxicity:**

Do not empty into drains / surface water / ground water.

Hazardous components CAS-No.	Value type	Value	Acute Toxicity Study	Exposure time	Species	Method
Cumene hydroperoxide 80-15-9	LC50	3,9 mg/l	Fish	96 h	Oncorhynchus mykiss	OECD Guideline 203 (Fish, Acute Toxicity Test)
Cumene hydroperoxide 80-15-9	EC50	18 mg/l	Daphnia	48 h	Daphnia magna	OECD Guideline 202 (Daphnia sp. Acute Immobilisation Test)
Cumene hydroperoxide 80-15-9	ErC50	3,1 mg/l	Algae	72 h	Pseudokirchnerella subcapitata	OECD Guideline 201 (Alga, Growth Inhibition Test)

## 12.2. Persistence and degradability

### Persistence and Biodegradability:

The product is not biodegradable.

Hazardous components CAS-No.	Result	Route of application	Degradability	Method
1,1'-(methylenedi-p- phenylene)bismaleimide 13676-54-5		aerobic	0 %	OECD Guideline 301 F (Ready Biodegradability: Manometric Respirometry Test)
Cumene hydroperoxide 80-15-9		no data	0 %	OECD Guideline 301 B (Ready Biodegradability: CO2 Evolution Test)

## 12.3. Bioaccumulative potential / 12.4. Mobility in soil

### Mobility:

Cured adhesives are immobile.

### Bioaccumulative potential:

No data available.

Hazardous components CAS-No.	LogKow	Bioconcentration factor (BCF)	Exposure time	Species	Temperature	Method
Cumene hydroperoxide 80-15-9		9,1		calculation		OECD Guideline 305 (Bioconcentration: Flow- through Fish Test)
Cumene hydroperoxide 80-15-9	2,16					
Acetic acid, 2- phenylhydrazide 114-83-0	0,74					

## 12.5. Results of PBT and vPvB assessment

No data available.

## 12.6. Other adverse effects

No data available.

# SECTION 13: Disposal considerations

## 13.1. Waste treatment methods

**Product disposal:**

Dispose of in accordance with local and national regulations.

Contribution of this product to waste is very insignificant in comparison to article in which it is used

**Disposal of uncleaned packages:**

After use, tubes, cartons and bottles containing residual product should be disposed of as chemically contaminated waste in an authorised legal land fill site or incinerated.

**Waste code**

08 04 09 waste adhesives and sealants containing organic solvents and other dangerous substances

## SECTION 14: Transport information

**14.1. UN number**

Not hazardous according to RID, ADR, ADN, IMDG, IATA-DGR.

**14.2. UN proper shipping name**

Not hazardous according to RID, ADR, ADN, IMDG, IATA-DGR.

**14.3. Transport hazard class(es)**

Not hazardous according to RID, ADR, ADN, IMDG, IATA-DGR.

**14.4. Packaging group**

Not hazardous according to RID, ADR, ADN, IMDG, IATA-DGR.

**14.5. Environmental hazards**

Not hazardous according to RID, ADR, ADN, IMDG, IATA-DGR.

**14.6. Special precautions for user**

Not hazardous according to RID, ADR, ADN, IMDG, IATA-DGR.

**14.7. Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code**

not applicable

## SECTION 15: Regulatory information

**15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture**

VOC content < 3 %  
(2010/75/EC)

**15.2. Chemical safety assessment**

A chemical safety assessment has not been carried out.

## SECTION 16: Other information

The labelling of the product is indicated in Section 2. The full text of all abbreviations indicated by codes in this safety data sheet are as follows:

- H242 Heating may cause a fire.
- H301 Toxic if swallowed.
- H302 Harmful if swallowed.
- H312 Harmful in contact with skin.
- H314 Causes severe skin burns and eye damage.
- H315 Causes skin irritation.
- H317 May cause an allergic skin reaction.
- H319 Causes serious eye irritation.
- H331 Toxic if inhaled.
- H335 May cause respiratory irritation.
- H351 Suspected of causing cancer.
- H373 May cause damage to organs through prolonged or repeated exposure.
- H411 Toxic to aquatic life with long lasting effects.

### Further information:

This information is based on our current level of knowledge and relates to the product in the state in which it is delivered. It is intended to describe our products from the point of view of safety requirements and is not intended to guarantee any particular properties.

### Label elements (DPD):

Xi - Irritant



### Risk phrases:

- R36/37 Irritating to eyes and respiratory system.
- R43 May cause sensitisation by skin contact.

### Safety phrases:

- S23 Do not breathe vapour.
- S24 Avoid contact with skin.
- S26 In case of contact with eyes, rinse immediately with plenty of water and seek medical advice.
- S37 Wear suitable gloves.
- S51 Use only in well-ventilated areas.
- S61 Avoid release to the environment. Refer to special instructions/Safety data sheets.

### Additional labeling:

For consumer use only: S2 Keep out of the reach of children.  
S46 If swallowed, seek medical advice immediately and show this container or label.

### Contains:

1,1'-(methylenedi-p-phenylene)bismaleimide

**Relevant changes in this safety data sheet are indicated by vertical lines at the left margin in the body of this document. Corresponding text is displayed in a different color on shadowed fields.**